



APPROVAL OF MANUFACTURER CERTIFICATE

Certificate No:
AMMM00000GB
Revision No:
3

This is to certify:

That

ASOFORGE s.r.l. Unipersonale
Via Verginello, 29/31, 25045 Castegnato, BS,
Italy

is an approved manufacturer of
Steel Forgings

in accordance with
DNV GL rules for classification – Ships

and the following particulars:

Application area	Forgings for hull structures and equipment Forgings for shafting and machinery Stainless steel forgings
Steel type	Carbon and carbon-manganese, Austenitic stainless, Ferritic-austenitic (duplex) stainless
Forging method	Open die forging
Max. weight	See page 2
Heat treatment condition	See page 2

Manufacturer(s) approved by this certificate is/are accepted to deliver according to DNV GL, DNV and GL rules. Materials to be applied to DNV classed object shall fulfill the material requirements in the applicable DNV class rules.

Issued at **Hamburg** on **2021-08-09**

for **DNV**

This Certificate is valid until **2022-12-31**.

DNV local station: **Italy/Malta CMC**

Approval Engineer: **Enno Brück**

Thorsten Lohmann
Head of Section

LEGAL DISCLAIMER: Unless otherwise stated in the applicable contract with the holder of this document, or following from mandatory law, the liability of DNV AS, its parent companies and their subsidiaries as well as their officers, directors and employees ("DNV") arising from or in connection with the services rendered for the purpose of the issuance of this document or reliance thereon, whether in contract or in tort (including negligence), shall be limited to direct losses and under any circumstance be limited to 300,000 USD.



Form code: AM 311

Revision: 2021-03

www.dnv.com

Page 1 of 2

Particulars of the approval

Forgings for hull structures and equipment

Steel type	Grade ³⁾	Forging method ¹⁾	Max. weight [kg]	Heat treatment condition ²⁾
C and C-Mn	VL F400UW, VL F440UW, VL F480UW, VL F520UW, VL F560UW, VL F600UW	OD	42 000	N, NT, QT

Forgings for shafting and machinery

Steel type	Grade ³⁾	Forging method ¹⁾	Max. weight [kg]	Heat treatment condition ²⁾
C and C-Mn	VL F400U, VL F440U, VL F480U, VL F520U, VL F560U, VL F600U, VL F640U, VL F680U, VL F720U, VL F760U	OD	42 000	N, NT, QT

Stainless steel forgings

Steel type / grade ⁴⁾	Forging method ¹⁾	Max. weight [kg]	Heat treatment condition ²⁾
Austenitic stainless	OD	42 000	SHT
Ferritic-austenitic (duplex) stainless	OD	42 000	SHT

Remarks:

- 1) OD: Open die forgings
- 2) QT: Quenched and tempered; N: Normalized; NT: Normalized and tempered; SHT: Solution Heat Treated (Solution Annealing)
- 3) Incl. equivalent grades in acc. to other standards
- 4) Stainless steel forgings shall be in accordance with recognized standards, e.g. EN 10222, ASTM A473/A965/A1049 and JIS G 3214, provided that supplementary requirements contained herein are also met. Recognition of other standards is subject to submission to the Society for evaluation.