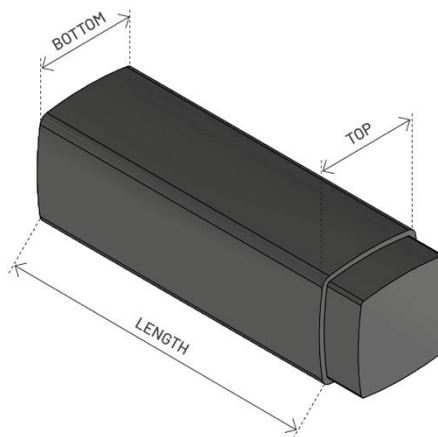


M2.06.01 rev.3 – 12th November 2024.

Table of ingots dimensions and weights.

All weights and dimensions must be considered indicative and related to steels.



Square Ingots

INGOT	SIDES n°	INGOTS PER HEAT		DIMENSIONS				TOTAL WEIGHT [kg]		WEIGHT WITHOUT TOP [kg]		BOTTOM WEIGHT [kg]
				TOP [mm]	BOTTOM [mm]	LENGTH [mm]						
		min	max			min	max	min	max	min	max	
Q470	4	10	12	480	470	1.720		3.100		2.880		N
Q600	4	6	8	590	590	1.690		4.800		4.370		N
Q730	4	4	6	750	750	1.460		6.800		6.080		N
Q830H	4	3	4	820	760	1.510	2.000	8.200	10.700	7.050	9.550	N
Q960H	4	2	3	1.020	910	1.470	2.030	12.500	16.700	10.350	14.550	N
Q1150H	4	1	2	1.200	990	1.840	2.430	20.400	26.600	16.630	22.830	100
Q1300H	4	1		1.320	1.230	2.140	2.720	30.400	37.800	26.500	33.900	500

The number of ingots is related to the total weight of the cast:

- Minimum melt weight = 26.600 kg
- Maximum AOD capacity = 40.000 kg

Different combinations of ingots, weights or special requests regarding superalloys may be discussed with the Commercial Department.



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Steeled for the future

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