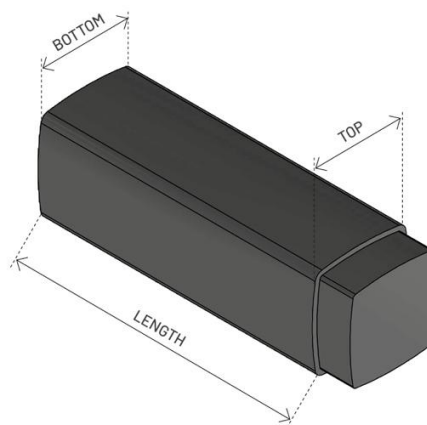


M2.06.01 rev.4 – 7th January 2026.

Table of ingots dimensions and weights.

All weights and dimensions must be considered indicative and related to steels.



Square Ingots

INGOT	SIDES n°	INGOTS PER HEAT		DIMENSIONS				TOTAL WEIGHT [kg]		WEIGHT WITHOUT TOP [kg]		BOTTOM WEIGHT [kg]
				TOP [mm]	BOTTOM [mm]	LENGTH [mm]						
		min	max			min	max	min	max	min	max	
Q470	4	10	12	480	470	1.720		3.100		2.880		N
Q600	4	6	8	590	590	1.690		4.800		4.370		N
Q730	4	4	6	750	750	1.460		6.800		6.080		N
Q830H	4	3	4	820	760	1.510	2.000	8.200	10.700	7.050	9.550	N
Q960H	4	2	3	1.020	910	1.470	2.030	12.500	16.700	10.350	14.550	N
Q1150H	4	1	2	1.200	990	1.840	2.430	20.400	26.600	16.630	22.830	100
Q1300H	4	1		1.320	1.230	2.140	2.720	30.400	37.800	26.500	33.900	500

The number of ingots is related to the total weight of the cast:

- Minimum melt weight = 26.600 kg
- Maximum AOD capacity = 40.000 kg

Different combinations of ingots, weights or special requests regarding superalloys may be discussed with the Commercial Department.



ASONEXT
Steelled for the future

ASONEXT S.p.A. Società Benefit Unipersonale
Via Seriola 122 - 25035 Ospitaletto (BS) ITALY
P. +39030.6841011 - info@asonext.com
www.asonext.com