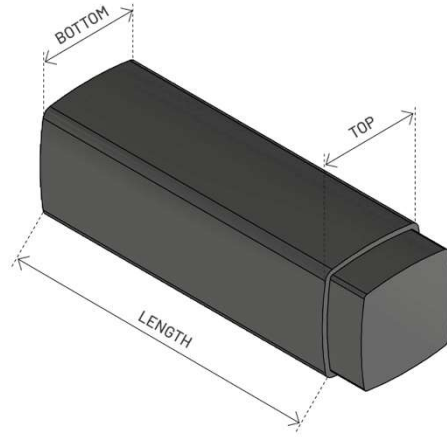


**M2.06.01 rev.1 - 1<sup>st</sup> October 2022**

Table of ingots dimensions and weights.  
All weights and dimensions must be considered indicative.



# Square Ingots

INGOT	SIDES n°	INGOTS PER HEAT		DIMENSIONS				TOTAL WEIGHT [kg]		WEIGHT WITHOUT TOP [kg]		BOTTOM WEIGHT [kg]
				TOP [mm]	BOTTOM [mm]	LENGTH [mm]						
		min	max			min	max	min	max	min	max	
<b>470</b>	4	10	12	480	470	1.720		<b>3.100</b>		2.880		N
<b>650</b>	4	6	8	590	590	1.690		<b>4.800</b>		4.370		N
<b>730</b>	4	4	6	750	750	1460		<b>6870</b>		6150		N
<b>830H</b>	4	3	4	820	760	1.510	2.000	<b>8.250</b>	<b>10.700</b>	7.100	9.550	N
<b>960H</b>	4	2	3	1.020	910	1.470	2.030	<b>12.350</b>	<b>16.770</b>	10.200	14.620	N
<b>1150</b>	4	1	2	1.200	990	1.840	2.430	<b>20.480</b>	<b>26.650</b>	16.710	22.880	100

The number of ingots is related to the total weight of the cast:

- Minimum melt weight = 26.600 kg
- Maximum AOD capacity = 40.000 kg

Different combinations of ingots or special requests of weight may be discussed with the Commercial Department.