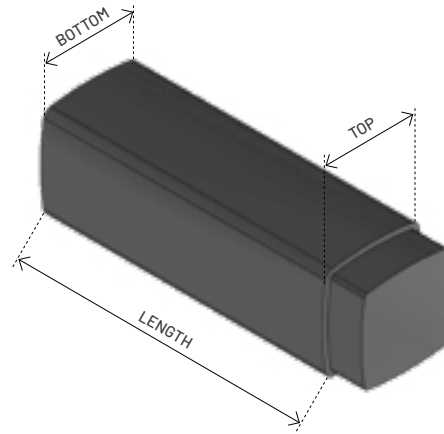


M2.06.01 (rev.0 - 1st September 2021).

Table of ingots dimensions and weights.

All weights and dimensions must be considered indicative.



Square Ingots

INGOT	SIDES n°	INGOTS PER HEAT		DIMENSIONS				TOTAL WEIGHT [kg]		WEIGHT WITHOUT TOP [kg]		BOTTOM WEIGHT [kg]
				TOP [mm]	BOTTOM [mm]	LENGTH [mm]						
		min	max			min	max	min	max			
470	4	10	12	480	470	1.720		3.100		2.880		N
650	4	4	8	590	590	1.690		4.800		4.370		N
830H	4	3	4	820	760	1.510	2.000	8.250	10.700	7.100	9.550	N
960H	4	2	3	1.020	910	1.470	2.030	12.350	16.770	10.200	14.620	N
1150	4	1	2	1.200	990	1.840	2.430	20.480	26.650	16.710	22.880	100

The number of ingots is related to the total weight of the cast:

- Minimum melt weight = 26.600 kg
- Maximum AOD capacity = 40.000 kg

Different combinations of ingots or special requests of weight may be discussed with the Commercial Department.